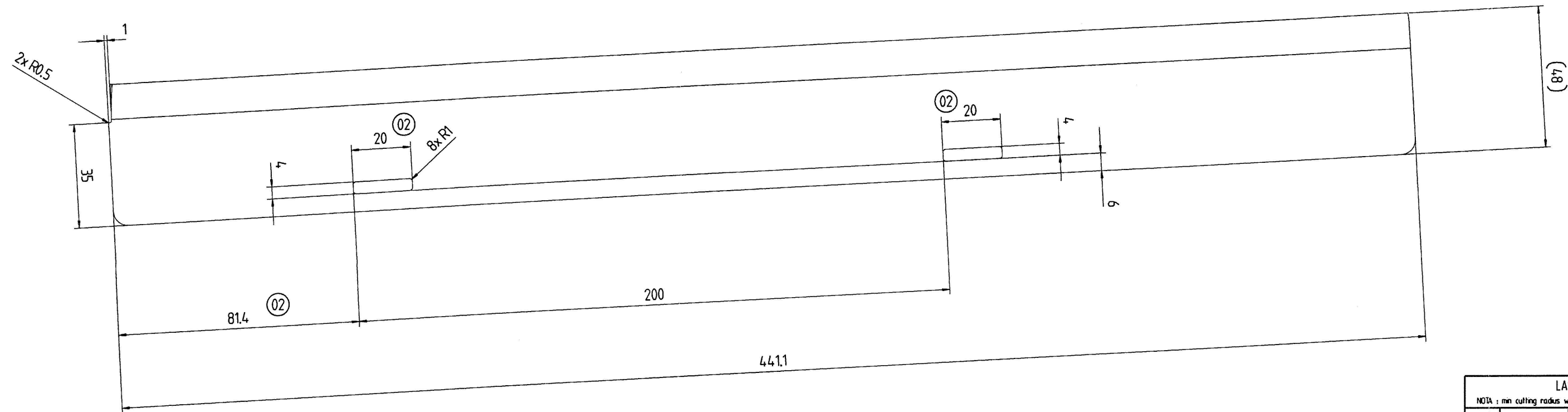


View following F



LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
aging permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection		Index		alteration		Change no.		Fit		Toler.	
General tolerance (GT) in mm		Size range		Inspection dim.		Auxiliary dim.		Material: S235JR following EN10025-2		Weight: in Kg	
GT coarse		L 1 2 3 4		Date		Name		Blank no.		Title:	
L 1 2 3 4		Drawn 8.10.2014 J.Franley		Checked 12.11.2014 J.Mulver		Auth'd 17.11.2014 J.Pelletier		Mchecked 17.11.2014 J.LaCasse		Drawing number	
Tolerance Symbols ISO 1101		O roundness = 1/2e-Tol.		/ straightness/flatness = GT		/ concentricity/run out = GT		/ symmetry = GT		/ parallelism = GT	
/ position = GT		/ surface texture = GT		/ circular run out = GT		/ profile run out = GT		/ circular run out = GT		/ profile run out = GT	
Languages: en fr		Confidential document		Refer to protection notice ISO 16100		Repl.		Orig.		1914.012106d003	

PŘEKLAD

dne: 17. 12. 2014

PROVEDL/A

VANA

VL
THOUKRA DAT.
NEVST. PRAVUS?
RADIW ONYBU

- 2 -03- 2015

ARCHIV

1

NOTA :
- Metal sheet thickness : 6 mm
- Radii without dimension : R = 5
- Bend radii : R = 6

✓

Approved